




 **Xpert™**



PRODUCT GUIDE 2024

The Xpert logo, featuring a stylized orange 'X' followed by the word 'Xpert' in a white, sans-serif font with a trademark symbol.

Born in the rugged landscapes of Northern Ireland, we at Xpert know a thing or two about rain, wind, and the unexpected. For us, it's not merely about creating outstanding workwear; it's about honouring your heritage. Every stitch, every boot, every jacket, is a nod to generations of hard graft and passion. We've got your back, whether you're tending the elements or racing the sunrise. Infused with Xpert IQ Technologies, our workwear isn't just functional; it's a testament to resilience.



Designed with the sole purpose of keeping you **safe, dry, and comfortable**, no matter what. From seasoned hands to young workers, our gear suits every generation. Because if it stands up to the farm, it'll stand up to anything. So, whether you're tending the fields or exploring the great outdoors, choose Xpert.

XPERT, FOR THOSE WHO DARE, AND THOSE WHO DO.

HARDWORKING COMFORT™

All Xpert safety boots conform to EN ISO 20345

All Xpert safety boots adhere to the EN ISO 20345 standards, ensuring top-tier protection for your feet. This standard guarantees that our footwear defends against hazards like bumps, crushing from falling objects, sharp items, and extreme temperatures. Whether you're navigating a construction site or facing the elements, with Xpert boots, you're stepping with confidence and safety.



Force pg16 Charge pg18 Warrior pg20



Defiant pg22 Invincible pg24 Typhoon pg26



Legend pg54 Dealer pg56 Trader pg58



Tempest pg28 Chelsea pg60



Rancher pg62 Explorer pg64 Saddler pg66

Non-safety work boots for everyday jobs.

A range of footwear made from high-quality materials, suitable for daily gardening or household chores, as well as tough outdoor activities like hiking.



Setting the benchmark in workwear.

Our work apparel range offers the highest quality and performance in the most demanding environments. Our in-house design team and rigorous quality assurance testing ensures the highest quality standards.



Padded Bodywarmer pg34



Rip-stop Bodywarmer pg44



Rip-stop Jacket pg42



Pullover Hoodie pg46



Half Zip Tech Fleece pg48



Stretch Polo Shirt pg50



Core Work Trousers pg30



Core Stretch Work Trousers pg32



Pro Stretch Work Trousers pg40



Coveralls pg36





Titan pg70



Defender+ pg72



Challenger+ pg74



Thermo+ pg76



Ranger pg78



Vortex pg80




Champion+ pg82



Trapper pg84

Wet weather gear to protect you against the elements.

Waterproof workwear and wellingtons. Designed for comfort and exceptional durability, using waterproof, lightweight and breathable fabrics.




Stormgear Jacket pg86



Xtremegear Jacket pg90



Thermgear Jacket pg94



Stormgear Trousers pg88



Xtremegear Trousers pg92



Thermgear Trousers pg96



Stormgear Bib & Brace pg98



Stormgear Split Leggings pg100



Dairy Apron pg102



Dairy Gown pg104



Directory – Junior

Junior Workwear Essentials.

Gear up with our range of Junior Workwear and footwear. Tailored for the young professional, ensuring ultimate comfort and functionality.



Farrier

pg108



Wrangler

pg110



Tractor Wellington

pg112



Stampede Wellington

pg114



Panelled Bodywarmer

pg118



Pullover Hoodie

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Stretch Work Trousers

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Directory – Accessories

Explore our wide range of high quality accessories to complement your workwear.



Comfort Work Socks

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Active Work Socks

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Xpert Beanie

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Swampmaster Beanie

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Baseball Cap

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Boot Dubbin

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Bootlaces

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Insoles

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X | CORE

Solid quality and dependable footwear and workwear.

PG14

X | PRO

Maximum comfort, style and performance workwear.

PG38

X | HERITAGE

Signature quality and timeless footwear.

PG52

X | SWAMPMASTER

The ultimate in wet gear and wellingtons.

PG68

X | JUNIOR

Durable workwear and footwear for kids.

PG106



XP100
FORCE S3 SAFETY CONTRACT BOOT
Pg 16

XP400
CHARGE S3 SAFETY TRAINER
Pg 18

XP500/XP510
WARRIOR S3 SAFETY LACED BOOT
Pg 20

XP540/XP550
DEFIANT S3 SAFETY DEALER BOOT
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XP590
INVINCIBLE S3 SAFETY WATERPROOF RIGGER BOOT
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XP600/XP610
TYPHOON S3 SAFETY WATERPROOF BOOT
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XP570
TEMPEST NON-SAFETY DEALER BOOT
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XP4000/XP4020
CORE TROUSER
Pg 30

XP4110
CORE STRETCH TROUSER
Pg 32

XP4310/XP4320/XP4330
CORE PADDED BODYWARMER
Pg 34

XP4220
CORE COVERALL
Pg 36



With
Xpert IQ™
technologies

CORE

XP100 FORCE



S3 SAFETY **COMPLETE PROTECTION**
Protective steel toecap and midsole

QUALITY LEATHER
High quality and durable embossed leather upper

COMFORT X™
Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRC

COLOURS
BLACK

SIZES
EU 37-48 | UK 4-13

- Water-resistant embossed leather upper
- Protective steel anti-penetration toecap and midsole
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort



With
Xpert IQ™
technologies

X CORE

XP400 CHARGE



S3 SAFETY **COMPLETE PROTECTION**
Protective steel toecap and midsole

ACTIVE X™
Lightweight and breathable sports technology upper

COMFORT X™
Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION
EN ISO 20345:2022 S3L SR

COLOURS
BLACK

SIZES
EU 39-47 | UK 6-12

- ACTIVE X™ – Lightweight and breathable sports technology upper
- Dual-density PU/PU hardwearing outsole
- Padded collar and tongue for optimum comfort
- Abrasion-resistant leather scuff cap for durability
- Large back puller for easy fitting
- Water-resistant KPU upper



With
Xpert IQ™
technologies

CORE

XP500/XP510
WARRIOR



S3 **COMPLETE PROTECTION**
SAFETY Protective steel toecap and midsole

QUALITY LEATHER
Water resistant waxy leather upper

COMFORT X™
Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRC

COLOURS
BLACK, BROWN

SIZES
EU 39-48 | UK 6-13

- Water-resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort



With
Xpert IQ™
technologies

CORE

XP540/XP550
DEFIANT



S3 SAFETY **COMPLETE PROTECTION**
Protective steel toe cap and midsole

QUALITY LEATHER
Water resistant waxy leather upper

COMFORT X™
Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRC

COLOURS
BLACK, BROWN

SIZES
BLK: EU 39-48 | UK 6-13
BRN: EU 36-48 | UK 3-13

- Water resistant waxy leather upper
- Protective steel anti-penetration toe cap and midsole
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Scuff cap for durability and protection
- Large back puller for easy fitting even with gloved hands
- Enhanced stability TPU reinforced heel and ankle support



With
Xpert IQ™
technologies

X CORE

XP590
INVINCIBLE



S3 **COMPLETE PROTECTION**
SAFETY Protective steel toecap and midsole

DRY™
Waterproof and breathable membrane technology

COMFORT™
Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRC

COLOURS
BROWN

SIZES
EU 41-47 | UK 7-12

- Water-resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Safer low-profile side puller straps to avoid snagging
- Enhanced stability TPU reinforced heel and ankle support



With
Xpert IQ™
technologies

X | CORE

XP600/XP610
TYPHOON



S3 **COMPLETE PROTECTION**
SAFETY Protective steel toecap
and midsole

DRY™
Waterproof and breathable
membrane technology

COMFORT™
Shock absorbing PU
foam footbed for
optimum comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRC

COLOURS
BLACK, BROWN

SIZES
BLK: EU 36-48 | UK 3-13
BRN: EU 39-48 | UK 6-13

- Water-resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort
- Enhanced stability TPU reinforced heel and ankle support



With
Xpert IQ™
technologies

CORE

XP570 TEMPEST



NON-SAFETY

Perfect for non-safety work applications



QUALITY LEATHER

Water resistant waxy leather upper



COMFORT X™

Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION

NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-47 | UK 6-12

- Double elastic gusset
- GRIP X™ 4.0 dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Scuff cap for durability and protection
- Large back puller for easy fitting even with gloved hands



With
Xpert IQ™
technologies



XP4000/XP4020
CORE WORK TROUSER



HOLSTER POCKETS

Extra large foldaway holster pockets and multiple utility pockets



MODERN FIT

Pre-shaped leg for all day comfort



TOUGH X™

Hardwearing 250gsm Polyester/Cotton construction

COLOURS

BLACK, NAVY

SIZES

WAIST 28" - 44"
LEG S29", R31", T33"

- Triple-stitch seams and YKK zipper
- Two holster pockets, phone pockets, and multiple utility pockets
- Additional panels at yolk and gusset to relieve seam stresses
- Top loading knee pad pockets

X CORE



With
Xpert IQ™
technologies



CORE

XP4110

CORE STRETCH WORK TROUSER



HOLSTER POCKETS

Extra large foldaway holster pockets and multiple utility pockets



MODERN FIT

Pre-shaped leg for all day comfort



ACTIVE X™ STRETCH

4-Way stretch panels in key stress areas

COLOURS

GREY/BLACK

SIZES

WAIST 28" - 44"
LEG S29", R31", T33"

- 360° stretch panels in key stress areas for flexible working
- Triple stitched seams and YKK zipper
- Two holster pockets
- Top loading knee pad pockets
- Phone pocket
- Multiple utility pockets



With
Xpert IQ™
technologies

CORE

XP4310/XP4320/XP4330

CORE PADDED BODYWARMER



CLIMATE CONTROL

Water repellent and wind resistant



MODERN FIT

The perfect balance between functionality and style



TOUGH™

300D polyester shell for durability and wear resistance

COLOURS

GREY, NAVY, GREEN

SIZES

XS-3XL

- 290 GSM padded poly filled body insulation for cold and mild weather conditions
- High quality YKK main zip with chin guard
- Cosy fleeced collar lining
- Handy chest pocket with zip, plus internal pocket
- Side pockets
- Lycra binding at armholes for a snug fit



With
Xpert IQ™
technologies

CORE

XP4220
CORE COVERALL



MULTIPLE POCKETS
6 Pockets plus access
slots to undergarments

COLOURS
NAVY



MODERN FIT
Dynamic design with
concealed elasticated cuff

SIZES
CHEST 36" - 54"



TOUGH X™
Hardwearing 250gsm
Polyester/Cotton
construction

- Stud fastenings on pockets and flaps. No hook & loop fastenings
- Double-stitched seams and YKK zipper
- Ribbed knit elasticated concealed cuff
- Elasticated waist and expanding action back
- Reflective piping details
- Regular 31" leg length



X | PRO

XPP6000/XPP6010
STRETCH+ WORK TROUSER
Pg 40

XPP6500
RIP-STOP INSULATED HYBRID JACKET
Pg 42

XPP6300
RIP-STOP PANELLED BODYWARMER
Pg 44

XPP6100/XPP6110
PULLOVER HOODIE
Pg 46

XPP6210/XPP6220
HALF ZIP TECH FLEECE
Pg 48

XPP6400/XPP6420
STRETCH POLO SHIRT
Pg 50



With
Xpert IQ™
technologies

X | PRO

XPP6000/XPP6010

PRO STRETCH+ WORK TROUSER



HOLSTER POCKETS

Extra large foldaway holster pockets and multiple utility pockets

COLOURS

BLACK, GREY/BLACK

SIZES

WAIST 28" - 44"

LEG S29", R31", T33"



CLOSE TAPERED FIT

Tapered leg style for a cleaner look



ACTIVE X™ STRETCH

Full-stretch construction with additional 360° stretch panels

- Genuine Cordura® kneepad pocket with nylon coated lining to increase dirt and water repellence
- Flex waistband with high-density rubberised detail
- Top loading kneepad pockets
- 250 GSM 2-way stretch fabric, plus full 360° stretch panels in main flex areas
- Fleece-lined phone pocket and multiple utility pockets
- Triple stitched main seams



With
Xpert IQ™
technologies



X | PRO

XPP6500

RIP-STOP JACKET



CLIMATE CONTROL

Water repellent, wind resistant and breathable

COLOURS

BLACK



MODERN FIT

Close fitting style with elastic cuff detail

SIZES

XS-3XL



ACTIVE X™

Sports technology fabrics, durable rip-stop PU coated nylon outer

- 220 GSM Insulation for cold and mild weather conditions
- Cosy softshell sleeves and side panels with fleeced inner and collar lining
- Graphite reflective piping and chin guard to main zip
- Handy chest pocket with zip and internal pocket
- Zipped extra deep hand warmer pockets with fleece lining
- High quality YKK Zippers



With
Xpert IQ™
technologies



X | PRO

XPP6300

RIP-STOP BODYWARMER



CLIMATE CONTROL

Water repellent, wind resistant and breathable

COLOURS

BLACK



MODERN FIT

Close fitting style for a modern fit

SIZES

XS-3XL



ACTIVE X™

Sports technology fabrics, durable rip-stop PU coated nylon outer

- 220 GSM insulation for cold and mild weather conditions
- Graphite reflective piping and chin guard to main zip
- Cosy fleeced collar lining
- Handy chest pocket with zip and internal pocket
- Zipped extra deep hand warmer pockets with fleece lining
- High quality YKK zippers



With
Xpert IQ™
technologies



X | PRO

XPP6100/XPP6110

PULLOVER HOODIE



RAGLAN SLEEVES

Allows for full arm movement



MODERN FIT

Comfortable fitting style with thumb holes at cuff



TOUGH X™

Hardwearing Polyester/Cotton construction for comfort and durability

COLOURS

BLACK, GREY

SIZES

S-XXL

- 300 GSM Brushed back fleece sweatshirt
- Modern style adjustable hood
- Tunnel front pocket
- Handy phone pocket inside front pocket
- Reinforced yolk for strength and durability
- Graphite reflective details



With
Xpert IQ™
technologies



PRO

XPP6210/XPP6220

HALF ZIP TECH FLEECE



CLIMATE CONTROL

Warm, breathable fabric with vented underarm panels

COLOURS

ANTHRACITE GREY, NAVY

SIZES

S-XXL



MODERN FIT

Comfortable fitting style with thumb holes at cuff



ACTIVE X™

Sports technology fabrics, featuring full stretch polyester technical fleece

- 240 GSM breathable technical fleece
- Rubberised enclosed zipper keeps the wind out
- Underarm ventilation
- Thumb holes at cuff
- Funnel neck with chin guard to main zip



With
Xpert IQ™
technologies

X | PRO

XPP6400/XPP6420
STRETCH POLO SHIRT



STAY FRESH

High wicking polyester
with anti-bacterial
treatment

COLOURS

BLACK/GREY, NAVY/GREY

SIZES

S-XXL



MODERN FIT

Close fitting style with
contoured side panels



ACTIVE X™ STRETCH

Sports technology fabrics,
145gsm stretch material

- Reflective details
- Reinforced collar for comfort and durability
- Printed neck label to avoid itching
- Self-fabric collar
- Contrast side panels
- Slits at the side seams



| HERITAGE

XPH1210
LEGEND S3 SAFETY BOOT
Pg 54

XPH1250
DEALER S3 SAFETY BOOT
Pg 56

XPH1450
TRADER SBP SAFETY BOOT
Pg 58

XPH1230
CHELSEA NON-SAFETY BOOT
Pg 60

XPH1270
RANCHER NON-SAFETY BOOT
Pg 62

XPH1350
EXPLORER NON-SAFETY WATERPROOF BOOT
Pg 64

XPH3140/XPH3160
SADDLER NON-SAFETY BOOT
Pg 66



With
Xpert IQ™
technologies



HERITAGE

XPH1210
LEGEND



LIGHT X™
Protective composite
toecap and midsole

DRY X™
Waterproof and breathable
membrane technology

COMFORT X™
Shock absorbing PU
foam footbed for superior
comfort

SPECIFICATION
EN ISO 20345:2011 S3 SRA

COLOURS
BROWN

SIZES
EU 39-47 | UK 6-12

- Top layer genuine cowhide leather
- EVA/Rubber hardwearing SRA slip resistant outsole
- Padded collar and tongue for optimum comfort



With
Xpert IQ™
technologies

HERITAGE

XP1250 DEALER



S3 **COMPLETE PROTECTION**
SAFETY Protective composite
toecap and midsole

LIGHT X™
Reduced weight and
exceptional thermal
properties

COMFORT X™
Shock absorbing PU
foam footbed for superior
comfort

SPECIFICATION
CE EN 20345:2022 S3L SR HRO LG

COLOURS
BROWN

SIZES
EU 39-48 | UK 6-13

- GRIP X™ 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- WRU water resistant waxy leather upper
- Double elastic gusset
- Ladder grip sole cleats



With Xpert IQ™ technologies



XPHT1450
TRADER



SBP COMPLETE PROTECTION

SAFETY Protective steel toecap and midsole



PREMIUM LEATHER UPPER

Top layer genuine cowhide leather upper



COMFORT X™

Shock absorbing PU foam footbed for superior comfort

SPECIFICATION

EN ISO 20345:2011 SBP HRO

COLOURS

BROWN

SIZES

EU 39-47 | UK 6-12

- Goodyear welted construction for increased durability
- Premium double elastic gusset
- Exceptionally durable nitrile rubber sole
- Heel kick-off grips for easy removal



With
Xpert IQ™
technologies

X | HERITAGE

XP1230
CHELSEA



NON-SAFETY

Perfect for non-safety work applications

SPECIFICATION

NON-SAFETY



TOUGH X™

Goodyear welted construction for increased durability

COLOURS

BROWN



COMFORT X™

Shock absorbing PU foam footbed for superior comfort

SIZES

EU 39-47 | UK 6-12

- Double elastic gusset
- Premium quality genuine leather upper
- Xpert Heritage rubber outsole
- Large pullers for easy fitting
- Moisture wicking and breathable lining



With
Xpert IQ™
technologies

HERITAGE

XPHT1270
RANCHER



NON-SAFETY

Perfect for non-safety work applications



PREMIUM LEATHER UPPER

Top layer genuine leather upper



COMFORT X™

Shock absorbing PU foam footbed for superior comfort

SPECIFICATION

NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-47 | UK 6-12

- GRIP X™ 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- Double elastic gusset
- Ladder grip sole cleats
- Large back puller for easy fitting even with gloved hands



With
Xpert IQ™
technologies

XPRT | HERITAGE

XPH1350
EXPLORER



NON-SAFETY

Perfect for non-safety work applications



DRY™

Waterproof membrane, up to 30,500mm



COMFORT™

Shock absorbing PU foam footbed for superior comfort

SPECIFICATION

NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-48 | UK 6-13

- Xpert GRIP X™ 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- WRU water resistant waxy leather upper
- Lightweight boot with padded collar and tongue
- Enclosed eyelets designed to minimise snagging
- Waterproof membrane for effective protection against water and wind



With
Xpert IQ™
technologies

XPRT | HERITAGE

XPB3140/XPB3160
SADDLER



NON-SAFETY

Perfect for non-safety work applications



LEATHER UPPER

Quality genuine leather upper



COMFORT X™

Additional footbed padding for increased comfort

SPECIFICATION

NON-SAFETY

COLOURS

RUSTIC BROWN, TAN

SIZES

EU 41-47 | UK 7-12

- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats



SWAMPMASTER

SWP740/SWP750
TITAN S5 SAFETY PVC WELLINGTON
Pg 70

SWP650
PRO DEFENDER+ S5 SAFETY PU WELLINGTON
Pg 72

SWP680
PRO CHALLENGER+ S5 SAFETY RIGGER PU WELLINGTON
Pg 74

SWP690
PRO THERMO S5 SAFETY PU WELLINGTON
Pg 76

SWP780
RANGER S5 SAFETY NEOPRENE/PU WELLINGTON
Pg 78

SWP770
VORTEX NON-SAFETY PVC WELLINGTON
Pg 80

SWP670
PRO CHAMPION+ NON-SAFETY PU WELLINGTON
Pg 82

SWP790
TRAPPER NON-SAFETY NEOPRENE/PU WELLINGTON
Pg 84

SWP1510/SWP1520
STORMGEAR WATERPROOF JACKET
Pg 86

SWP1550/SWP1560
STORMGEAR WATERPROOF TROUSERS
Pg 88

SWP1710
XTREMEGEAR WATERPROOF JACKET
Pg 90

SWP1750
XTREMEGEAR WATERPROOF TROUSERS
Pg 92

SWP7010
THERMGEAR WATERPROOF JACKET
Pg 94

SWP7050
THERMGEAR WATERPROOF TROUSERS
Pg 96

SWP1530/SWP1540
STORMGEAR BIB & BRACE
Pg 98

SWP1580
STORMGEAR SPLIT LEGGINGS
Pg 100

SWP7020
STORMGEAR DAIRY APRON
Pg 102



With
Xpert IQ™
technologies

SWAMPMASTER

SWP740/SWP750
TITAN



S5
SAFETY
COMPLETE PROTECTION
Protective steel toecap
and midsole

3
PVC
MADE FROM PVC
Seamless and waterproof

COLD RESISTANT
Suitable for working in
cold environments,
down to -20°C

SPECIFICATION
EN ISO 20345:2011 S5 SRC

COLOURS
BLACK, GREEN

SIZES
EU 40-48 | UK 6.5-13

- Ladder grip profile in instep for safe use on access equipment and machinery steps
- Easy-off heel design
- SRC slip resistant outsole
- Resistant to fuel oil, fats, acids and organic solvents



With
Xpert IQ™
technologies

SWAMPMASTER

SWP650
DEFENDER+



S5 COMPLETE PROTECTION
SAFETY Protective composite
toecap and midsole

LIGHT™
Made from PU – lightweight,
flexible and tough

COMFORT™
Shock absorbing PU foam
footbed for optimum
comfort

SPECIFICATION
EN ISO 20345:2011 S5 SRC CI FO

COLOURS
GREEN

SIZES
EU 40-47 | UK 6.5-12

- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole



With
Xpert IQ™
technologies

SWAMPMASTER

SWP680
CHALLENGER+



S5 COMPLETE PROTECTION
SAFETY Protective composite
toecap and midsole

LIGHT™
Made from PU – lightweight,
flexible and tough

THERM™
Withstands temperatures
down to -50°C

SPECIFICATION
EN ISO 20345:2011 S5 SRC CI FO

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12

- Stay warm with faux fur lining – 30% wool, 30% acrylic, 40% polyester
- Heel impact absorbing system
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents



With
Xpert IQ™
technologies

SWAMPMASTER

SWP690
THERMO+



S5 COMPLETE PROTECTION
SAFETY Protective composite
toecap and midsole

LIGHT X™
Made from PU – lightweight,
flexible and tough

THERM X™
Withstands temperatures
down to -50°C

SPECIFICATION
EN ISO 20345:2011 S5 SRC CI FO

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12

- All day comfort – Comfort-X™ shock absorbing PU footbed for optimum comfort
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole



With
Xpert IQ™
technologies

SWAMPMASTER

SWP780
RANGER



S5
SAFETY

COMPLETE PROTECTION
Protective steel toecap
and anti-penetration
midsole



LIGHT™
PU Construction with Neoprene
leg shaft – lightweight, flexible
and tough



COMFORT™
Shock absorbing PU foam
footbed for optimum
comfort

SPECIFICATION

EN ISO 20345:2022 S5L AN CI FO
SR

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12

- Cold resistant to -40°C
- Spacer mesh lining for ultimate comfort and moisture control
- Easy-off heel design
- SR slip resistant, antistatic outsole
- Resistant to fuel oil, fats, acids and organic solvents
- Ladder grip profile in instep for safe use on access equipment and machinery steps



With
Xpert IQ™
technologies



SWAMPMASTER

SWP770
VORTEX



NON-SAFETY

Perfect for non-safety work applications



MADE FROM PVC

Seamless and waterproof



COLD RESISTANT

Suitable for working in cold environments, down to -20°C

SPECIFICATION

EN ISO 20347:2012 OB FO SRC

COLOURS

GREEN

SIZES

EU 37-48 | UK 4-13

- Ladder grip profile in instep for safe use on access equipment and machinery steps
- Easy-off heel design
- SRC slip resistant outsole
- Resistant to fuel oil, fats, acids and organic solvents



With
Xpert IQ™
technologies

SWAMPMASTER

SWP670
CHAMPION+



NON-SAFETY

Perfect for non-safety work applications

SPECIFICATION

EN ISO 20347:2012 04 SRC CI FO



LIGHT X™

Made from PU - lightweight, flexible and tough

COLOURS

GREEN



COMFORT X™

Shock absorbing PU foam footbed for optimum comfort

SIZES

EU 38-47 | UK 5-12

- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole



With
Xpert IQ™
technologies

SWAMPMASTER

SWP790
TRAPPER



NON-SAFETY

Perfect for non-safety work applications



LIGHT X™

PU Construction with Neoprene leg shaft – lightweight, flexible and tough



COMFORT X™

Shock absorbing PU foam footbed for optimum comfort

SPECIFICATION

EN ISO 20347:2012 04 SR CI FO

COLOURS

GREEN

SIZES

EU 41-47 | UK 7-12

- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM




With
Xpert IQ™
technologies

SWAMPMASTER

SWP1510/SWP1520 STORMGEAR JACKET



 **DRY^X**
6000mm waterproof
technology

 **LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability

 **FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
NAVY, GREEN

SIZES
XS-3XL

- Double welded seams
- Foldaway hood with adjustable drawcord
- Easy-access pockets with storm flaps
- Adjustable drawcord waist

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS


TESTED TO 6,000MM



SWP1550/SWP1560
STORMGEAR TROUSERS



 **DRY^X**
6000mm waterproof
technology

 **LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability

 **FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
NAVY, GREEN

SIZES
XS-3XL

- Double welded seams
- Elasticated waistband with adjustable drawcord
- Side access pocket openings
- Adjustable ankle studs for secure closure over footwear

 With
Xpert IQ™
technologies

 **SWAMPMASTER**

6x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 10,000MM



With
Xpert IQ™
technologies

SWAMPMASTER

SWP1710
XTREMEGEAR JACKET



DRY-X™

10,000mm waterproof
technology



**LIGHTWEIGHT AND
BREATHABLE**

Class 4 water penetration
Class 4 breathability



**TOUGH OUTER FABRIC FOR
SUPERIOR DURABILITY**

SPECIFICATION

EN 343:2019 4:4
Class 4 Water Penetration
Class 4 Breathability

COLOURS

NAVY

SIZES

XS-3XL

- Dry-X™ waterproof, windproof and breathable fabric
- Fully taped seams
- Foldaway hood with adjustable drawcord
- Easy-access pockets with storm flaps
- Adjustable drawcord waist

6x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 10,000MM



With
Xpert IQ™
technologies

 SWAMPMASTER

SWP1750

XTREMEGEAR TROUSERS



DRY-X™
10,000mm waterproof
technology



**LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 4 breathability



**TOUGH OUTER FABRIC FOR
SUPERIOR DURABILITY**

SPECIFICATION

EN 343:2019 4:4
Class 4 Water Penetration
Class 4 Breathability

COLOURS

NAVY

SIZES

XS-3XL

- Dry-X™ waterproof, windproof and breathable fabric
- Fully taped seams
- Elasticated waistband with adjustable drawcord
- Side access secure zipped pockets
- Adjustable ankle studs for secure closure over footwear

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



SWAMPMASTER

SWP7010 THERMGEAR JACKET



FLEECE LINING

DRY X™
6000mm waterproof technology

LIGHTWEIGHT AND BREATHABLE
Class 4 water penetration
Class 2 breathability

THERM X™
Fleece lining to withstand severe cold climatic conditions

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
NAVY

SIZES
XS-3XL

- Fully waterproof sealed and welded seams
- Foldaway hood with adjustable drawcord
- Easy-access pockets with storm flaps
- Adjustable drawcord waist
- Inner knitted rib cuff

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



With
Xpert IQ™
technologies

SWAMPMASTER

SWP7050

THERMGEAR TROUSERS



FLEECE LINING



DRY X™
6000mm waterproof
technology



**LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability



THERM X™
Fleece lining to
withstand severe cold
climatic conditions

SPECIFICATION

EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS

NAVY

SIZES

XS-3XL

- Fully waterproof sealed and welded seams
- Elasticated waistband with adjustable drawcord
- Side access secure zipped pockets
- Adjustable ankle studs for secure closure over footwear

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM




With
Xpert IQ™
technologies

 SWAMPMASTER

SWP1530/SWP1540 STORMGEAR BIB & BRACE



 **DRY-X™**
6000mm waterproof
technology

 **LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability

 **FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
NAVY, GREEN

SIZES
S-3XL

- ACTIVE-X™ stretch fully elastic shoulder straps and 4-way stretch fabric for freedom of movement
- Fully waterproof sealed and welded seams
- Broad chest bib front design for improved splash protection
- Large internal chest pocket
- Supplied in zipped re-usable storage bag

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



With
Xpert IQ™
technologies

SWAMPMASTER

SWP1580

STORMGEAR SPLIT LEGGINGS



DRY X™
6000mm waterproof
technology



**LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability



**FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
GREEN

SIZES
S/M, M/L, L/XL

- Fully waterproof sealed and welded seams
- Two height settings to accommodate short to tall leg length
- Adjustable ankle studs for secure closure over footwear
- Machine washable
- Reinforced stitching at main stress points
- Extremely lightweight and comfortable

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM




With
Xpert IQ™
technologies

SWAMPMASTER

SWP7020 DAIRY APRON



 **DRY X™**
6000mm waterproof
technology

 **LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability

 **FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
GREEN

SIZES
S/M, M/L, L/XL

- Adjustable neck and waist straps with buckle for fast fitting and removal
- 4-way stretch fabric for freedom of movement
- Broad chest bib front design for improved splash protection
- Machine Washable
- Reinforced stitching at main stress points
- Anti-Fungal Treatment

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM




With
Xpert IQ™
technologies

SWAMPMASTER

SWP7040 DAIRY GOWN



 **DRY X™**
6000mm waterproof
technology

 **LIGHTWEIGHT AND
BREATHABLE**
Class 4 water penetration
Class 2 breathability

 **FLEXIBLE FABRIC FOR
SUPERIOR COMFORT**

SPECIFICATION
EN 343:2019 4:2
Class 4 Water Penetration
Class 2 Breathability

COLOURS
GREEN

SIZES
S/M, M/L, L/XL

- ACTIVE-X™ Stretch 4-way Stretch fabric for freedom of movement
- Fully waterproof sealed and welded seams
- Neoprene cuffs for comfort and protection
- Zip neck and high collar for great protection
- Supplied in zipped re-usable storage bag
- Long zip lanyards for easy fitting
- Anti-Fungal Treatment



X | JUNIOR

XPH3050
HERITAGE FARRIER BOOT
 Pg 108

XPH3140/XPH3150
HERITAGE WRANGLER BOOT
 Pg 110

SWP3320/SWP3380
SWAMPMASTER TRACTOR WELLINGTON
 Pg 112

SWP3430
SWAMPMASTER STAMPEDE WELLINGTON
 Pg 114

XPP9000/XPP9010
PRO STRETCH WORK TROUSER
 Pg 116

XPP9100
PRO PANELLED BODYWARMER
 Pg 118

XPP9200/XPP9210
PRO PULLOVER HOODIE
 Pg 120



With
Xpert IQ™
technologies

HERITAGE

XPB3050
FARRIER



LEATHER UPPER

Quality genuine waxy leather upper



COMFORT X™

Additional footbed padding for increased comfort



DOUBLE ELASTIC GUSSET

Let kids fit their own boots without help

COLOURS

BROWN

SIZES

EU 24-32 | UK 7-13 JNR
EU33-39 | UK 1-6

- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats



With
Xpert IQ™
technologies

HERITAGE

XP3140/XP3150
WRANGLER



LEATHER UPPER

Quality genuine waxy leather upper



COMFORT X™

Additional footbed padding for increased comfort



DOUBLE ELASTIC GUSSET

Let kids fit their own boots without help

COLOURS

TAN, BROWN

SIZES

EU 24-32 | UK 7-13 JNR
EU33-39 | UK 1-6

- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats



With
Xpert IQ™
technologies



SWAMPMASTER

SWP3320/SWP3380

TRACTOR WELLINGTON



MADE FROM PVC
100% Waterproof PVC
Construction

COLOURS
BLUE, PINK



DRY X™
16cm High leg keeps
you dry

SIZES
EU 19-28 | UK 3-10 JNR

- Textile lining for comfort
- Easy clean PVC
- Tractor side decal with Swampmaster branding



With
Xpert IQ™
technologies

SWAMPMASTER

SWP3430 STAMPEDE WELLINGTON



DRY X™

26.5cm High leg keeps you dry



MADE FROM PVC

Seamless and waterproof design



ADJUSTABLE HEIGHT

Leg shaft can be shortened to suit your child's leg length

COLOURS

GREEN

SIZES

EU 28-32 | UK 10-13 JNR
EU33-38 | UK 1-5

- Additional abrasion resistance at heel and toe for durability
- Easy clean PVC, phthalates free - REACH standard
- Knitted textile lining for comfort and easy fitting
- Classic green with beige sole



With
Xpert IQ™
technologies

X | PRO

XPP9000/XPP9010

STRETCH WORK TROUSER



HOLSTER POCKETS

Foldaway holster pockets and multiple utility pockets

COLOURS

BLACK, GREY/BLACK



ADJUSTABLE FIT

Double elasticated adjustable waist for comfortable fit

SIZES

3-4, 5-6, 7-8, 9-10, 11-12, 13 YRS



ACTIVE X™ STRETCH

4-Way stretch panels in key stress areas

- Modern-fit with a pre-bent leg for additional comfort
- Reflective details for enhanced visibility and safety
- Triple stitched main seams
- High quality YKK Zipper
- Reinforced knees for durability



With
Xpert IQ™
technologies

PRO

XPP9100
PANELLED BODYWARMER



CLIMATE CONTROL
Water repellent, wind
resistant and breathable

COLOURS
BLACK



MODERN FIT
Close-fitting style for a
modern fit

SIZES
3-4, 5-6, 7-8, 9-10, 11-12, 13 YRS



ACTIVE X™
Sports technology fabrics,
durable rip-stop PU coated
nylon outer

- 220 GSM insulation for cold and mild weather conditions
- Hi-Vis reflective piping and chin guard to main zip
- Fleeced collar lining
- Zipped extra deep hand warmer pockets with fleece lining
- Reflective rear detail for enhanced visibility and safety
- Elasticated waist for a warm and comfortable fit



With
Xpert IQ™
technologies

X | PRO

XPP9200/XPP9210
PULLOVER HOODIE



TOUGH X™

Hardwearing Polyester/
Cotton construction

COLOURS

BLACK, GREY



MODERN FIT

Comfortable fitting style

SIZES

3-4, 5-6, 7-8, 9-10, 11-12, 13 YRS



RAGLAN SLEEVES

Allows for full
arm movement

- 300 GSM brushed back fleece sweatshirt
- Fixed drawstring on hood for safety
- Tunnel front pocket
- Reflective rear detail for enhanced visibility and safety
- Contrast coloured bar-tacks



ACCESSORIES

XP10
COMFORT WORK SOCKS
Pg 124

XPP12
ACTIVE WORK SOCKS
Pg 125

XPP12
XPERT BEANIE
Pg 126

SWP-BEANIE
SWAMPMASTER BEANIE
Pg 127

XP24/XP26
BASEBALL CAP
Pg 128

XPP30
BOOT DUBBIN
Pg 129

XP44/XP46
BOOTLACES
Pg 130


XP40
INSOLES
Pg 131

COMFORT WORK SOCKS




ACTIVE WORK SOCKS



 <p>XP10 With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • Soft grip cuff • High cotton content • Terry looped cushion lining for anti-shock support • Reinforced heel and toe 	<p>COLOURS BLACK/GREY</p> <p>SIZES ONE SIZE EU 41-47 UK 7-12</p>
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X|CORE

 <p>XPP12 With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • Reinforced heel and toe • Ribbed leg and arch support • Breathable mesh to help the foot breathe • Terry cushioned lining 	<p>COLOURS BLACK/GREY</p> <p>SIZES ONE SIZE EU 41-47 UK 7-12</p>
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X|PRO

XPERT BEANIE




 <p>XP20 With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • Thermal fleece lining for extra warmth • Ideal for working outdoors • Knitted style for protection against the cold 	<p>COLOURS BLACK</p> <p>SIZES ONE SIZE</p>
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 CORE

SWAMPMASTER BEANIE




 <p>SWP-BEANIE With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • Close fitting style for modern fit • Ideal for working outdoors • Knitted style for protection against the cold 	<p>COLOURS GREEN</p> <p>SIZES ONE SIZE</p>
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 SWAMPMASTER

BASEBALL CAP




 <p>XP24/XP26</p> <p>With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • 100% brushed heavy 10x10 cotton • Structured 6 panel modern fit • Low profile cap with pre-curved peak • Lined internal seams for comfort • Fabric back fastener strap & buckle • Matching 4 stitch polo sweat-band 	<p>COLOURS BLACK/ORANGE, NAVY/GREY</p> <p>SIZES ONE SIZE</p>
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X|CORE

BOOT DUBBIN




 <p>XPP30</p> <p>With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • Natural beeswax dubbin • Nourishes, water protects and enhances all leathers • Maintains breathability of leather 	<p>COLOURS NEUTRAL</p> <p>SIZES 80g</p>
--	--	---

X|PRO

BOOTLACES




 <p>XP44/XP46</p> <p>With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • 140cm long, suitable for work boots & hiking boots • Durable polyester knitted 5mm diameter • Suitable for 5-6 eyelets • Synthetic yarn is not affected by constant wet conditions and makes secure reliable knots • Ideal replacement laces for a wide variety of Safety and Non-safety boots 	<p>COLOURS BLACK, BROWN</p> <p>SIZES ONE SIZE</p>
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X CORE

INSOLES



 <p>XP40</p> <p>With Xpert IQ™ technologies</p>	<p>FEATURES</p> <ul style="list-style-type: none"> • COMFORT-X™ moulded shock absorbing insole • Durable long lasting PU material with 12mm thick heel section for maximum comfort • Size specific for a perfect fit • Antistatic protection for work boots • Moulded wide fitting shape for work boots • Moisture-wicking microfibre sheet 	<p>COLOURS BLACK</p> <p>SIZES EU 41-47 UK 7-12</p>
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X CORE



THE SCIENCE BEHIND HARDWORKING COMFORT™

Xpert products are crafted using knowledge from generations working in the workwear industry. We realise that you work in challenging environments, undertaking demanding work, so we create products to help you cope with everything the day throws at you.

We take the time to make the right design decisions to make sure products perform as they should. Xpert IQ™ focuses on function and performance using first-hand knowledge of your world.

All Xpert products are developed by our in-house team and monitored from start to finish, so you can be sure that when you wear them they will perform. We don't rest until our products are ready to be put to work. We believe a quality product should do its job and do it properly – and not just once.

Xpert products are constructed to last, tested to extremes and designed with practical features that are built to perform. We create products, based on our experience, to meet the needs of our hard workers.

VISIT [XPERTWORKWEAR.COM](https://xpertworkwear.com)
TO DISCOVER MORE ABOUT XPERT IQ™

ENGINEERED WITH



COMFORT X™

**THE ULTIMATE IN
ENDURING COMFORT**

Xpert™ products featuring Comfort-X™ technology are manufactured from materials that ensure your comfort, and aim to reduce stress, fatigue, and burnout.



LIGHT X™

**WEIGHT REDUCTION
TECHNOLOGY**

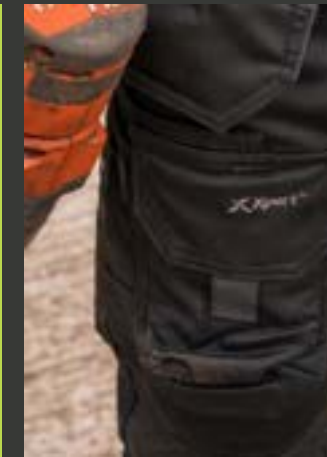
Light-X™ technologies use cutting edge composite products to replace traditional manufacturing methods. You can be assured of maximum safety and yet minimum weight, with any Light-X™ products.



ACTIVE X™

**SPORTS TECHNOLOGY
FOR WORK**

Xpert™ products with Active-X™ technology feature ultra-lightweight and breathable fabrics and compounds that are commonly used in innovative sports gear. These features facilitate free movement and help maintain optimum climate control, ensuring all-day comfort while you work.



TOUGH X™

**MAXIMUM
STRENGTH**

Tough-X™ technologies use tried-and-tested manufacturing methods to make sure products endure the rigours of a demanding work life. With no compromise in craftsmanship, choose Tough-X™ for outstanding performance and durability.



DRY X™

**WATERPROOF AND
BREATHABLE MEMBRANE**

Xpert™ Dry-X™ is a Waterproof and Breathable Membrane system used in workwear and footwear. With Dry-X™, the holes in the membrane are so small that sweat vapour can pass out so the workwear is breathable, but a water molecule cannot pass in so you will stay dry and comfortable.



THERM X™

**STAY WARM IN EXTREME
TEMPERATURES**

Therm-X™ technologies are built to withstand severe cold climatic conditions, we recommend Therm-X™ products in sub-zero temperatures, as low as -50°C.

SUSTAINABILITY

As a manufacturer of workwear and footwear we are always looking for ways to reduce our environmental impact and develop products that don't harm the planet.



As a brand we want to keep the environment in focus. So far we have achieved this through:

- **Garment packaging bags** – All our Xpert workwear is packaged in at least 30% recycled poly bags. These are also fully recyclable.
- **Boot Boxes** – All our Xpert boots are packaged in 100% recycled cardboard boxes. In addition, we are transitioning away from glue, so soon all our boxes will also be glue-less.
- **CO² Emissions** – We have moved over 85% of our production away from the Far East and nearer to home, and we will continue to shorten our supply chain. Shipping has huge environmental impact, so we've already reduced emissions from 4.09 Tonnes CO² per container, to just 2.51 Tonnes.
- We continue to find ways to reduce the environmental impact of components within our finished products, for example using recycled plastic in our footwear membrane systems, and using an environmentally friendly catalyst of water blown polyurethane polyester in our safety boot soles.

THE MANUFACTURING PROCESS

DESIGN AND R&D

All our Xpert products are designed for the Agricultural workplace. We believe if its tough enough for farmers, its tough enough for anyone. We listen to feedback from our customers, observe market trends, and develop products specific to the consumers' needs.

SOURCING AND PROCUREMENT

We prioritise product quality and environmental impact over price. We only make quality, ethically sourced products, and all our workwear is sourced from OEKO-TEX approved companies. You can find out more about this standard at testex.com/en/oeko-tex/standard-100

PRODUCTION

We strictly manage production with in-line quality control and final end-of-line quality control, so that we meet globally recognised AQL (Acceptance Quality Limit) standards. Our dedicated team of Quality Controllers visits our factories and ensure high production standards are maintained.

CONTINUOUS IMPROVEMENT

Once an Xpert product is launched, our work is not done. We monitor products in the working environment and are always looking for ways to improve comfort, durability and performance. #HARDWORKINGCOMFORT is our benchmark.



OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100



SAFETY RATINGS EXPLAINED

SAFETY FOOTWEAR - EN ISO 20345

All Xpert safety footwear meets the requirements of European Standard: EN ISO 20345. This testing standard ensures that our safety footwear meets the requirements (innocuousness, comfort, robustness and protection against the risks claimed) of the Personal Protective Equipment (PPE) regulation EU 2016/425 as brought into UK Law and amended.

In addition, all our safety footwear is accompanied with an EU Declaration of Conformity, EU Type Examination Certification, and UK Declaration of Conformity UKCA where required.

There are varying safety classes within our product range, the safety class depends on the features on the footwear, and the footwear style. We have the applicable footwear for all work conditions, and you can easily see the safety class of footwear by checking the label inside the boot:

UK 0	US 0	EU 0	Size in UK, US and EU
 Style No. XP100 Cottonmount Trading Ltd			Style Code
			ISO Safety protection standard Safety Rating, Slip Rating CE and UKCA Approval Marks
Leather Upper Synthetic Lining Synthetic Sole			
DOM: 00/0000		PO: 0000	Manufacturer PO Reference
Date of Manufacture			

OCCUPATIONAL FOOTWEAR - EN ISO 20347

Xpert also offers non-safety footwear which meets the requirements of European Standard: EN ISO 20347. This standard covers the specifications for what is known as occupational footwear, and provides a specification baseline for quality footwear that is not required to have steel or composite toe caps.

Footwear marked EN ISO 20347 will have:

- Antistatic, fully enclosed and energy absorbing heel
- Water absorption and penetration resistance
- Cleated sole
- Outsole resistance to fuel oil

GRIP RATINGS

Safety Footwear must be tested for grip on forward flat slip, and forward heel slip, in various test circumstances. The grip rating on all Xpert and Swampmaster footwear is clearly marked on the label inside or on the sole of the boot.

SRA

SRB

SRC

ISO
 20345:2011
 Markings

Ø

ISO 20345:2022 Marking. Not able to be tested for slip resistance, as it offers studs or spikes, or is for use within special workplaces and is therefore not applicable

SR

ISO 20345:2022 Marking. Slip resistant tested on ceramic tile with glycerol

SAFETY CATEGORIES

There is a comprehensive range of tests carried out within the ISO certification process. This test criteria is grouped into simplified, standardised safety categories, that ensure key criteria are met. The safety rating on all Xpert and Swampmaster footwear is clearly marked on the label inside or on the sole of the boot.

Footwear Properties	OB	SB	SBP	S1	S2	S3	S4	S5	S6	S7
Slip resistance basic requirement		✓	✓	✓	✓	✓	✓	✓	✓	✓
200 Joule toe cap		✓	✓	✓	✓	✓	✓	✓	✓	✓
1100 Newton puncture resistant mid-plate			✓			✓		✓		✓
Closed in heel / seat region				✓	✓	✓	✓	✓	✓	✓
Anti-static properties				✓	✓	✓	✓	✓	✓	✓
Shock-absorbing - Energy absorption of seat region				✓	✓	✓	✓	✓	✓	✓
Fuel oil / Hydrocarbon resistant outsole				✓	✓	✓	✓	✓	✓	✓
Water penetration & absorption resistant upper - WPA					✓	✓	✓	✓	✓	✓
Cleated outsole						✓		✓		✓
Entirely of rubber or class II polymer construction							✓	✓		
Water resistant footwear with waterproof membrane - WR									✓	✓

WATERPROOF WORKWEAR

Swampmaster waterproof workwear is certified to European Standard: EN343:2019. This is the European standard that applies to garments designed for use in adverse weather conditions, including rain, fog and humidity. There is two key elements to the standard:

EN343

X

Water Penetration Resistance

X

Water Vapour Resistance

X

Optional Rain tower test - X indicates 'not tested' R indicated 'tested'

Water Penetration Resistance – This is measured in Pascals (Pa) and is the hydrostatic pressure held by a material

Water Vapour Resistance – This is measured in m²*Pa/W and dictates the breathability of the material. The lower the resistance, the more breathable the item.

To make them easily understood, both these values can achieve Class 1 to 4 protection level. (1-Lowest – 4-Highest)

In addition to water penetration and breathability, our Swampmaster waterproofs are tested for tensile strength, tear strength, bursting strength, and seam strength. You can be assured of ultimate comfort and durability with our waterproof workwear range.

Xpert Apparel Sizing

At Xpert we go to great lengths to ensure our workwear is accurate fitting, and that the fit of the garment is suitable for the application it will be used in.

Inconsistent sizing can be frustrating, so our quality team ensure uniformity across our whole garment range. Wherever possible, we recommend you try on the clothing first, as its important you get the size that works for you so you can maximise your workwear's comfort and safety features.

MEASURING YOURSELF

If possible, get someone to help you. Once you've taken your measurements, save these somewhere, because as an adult your measurements don't change much.

Chest – Measure below the armpits, around the widest part of the chest

Waist – Measure just below the navel, above the hips

Leg – Measure from the crotch to the ankle, where your trouser is normally worn on the shoe

Height – For children, measure the child's height, head-to-toe to determine which age group they sit within and then buy the clothes size accordingly

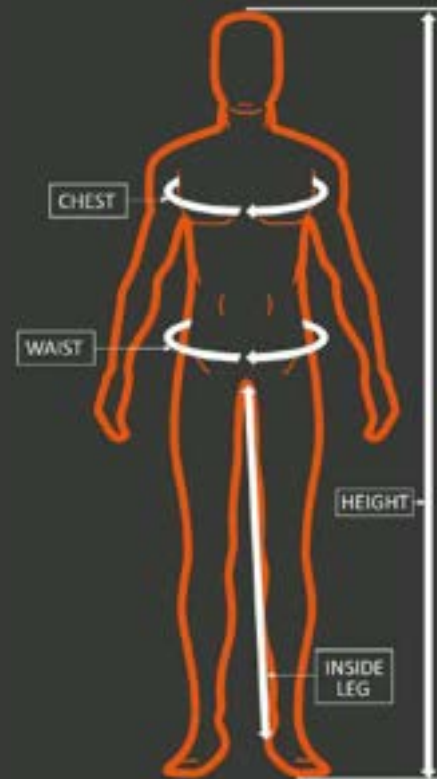
XPERT FITS EXPLAINED

MODERN FIT – Our modern fit is the perfect mid-point between functionality and style. Generous enough to give your body space to breathe and freedom to work, fitted enough to keep you looking well-turned-out. Hardworking Comfort™ is our mantra when designing our Modern Fit range.

CLOSE TAPERED FIT – Our close tapered fit garments feature 360° stretch fabrics, allowing a really fitted look while maintaining optimum functionality and flexibility. Advanced fabrics, used in close tapered fit garments, give the wearer the ultimate experience in comfort, breathability, and durability.

ADJUSTABLE FIT – Reserved for our Junior range, adjustable fit garments are designed to help you get more life out of junior garments. Young workers grow up fast, so we've built in expansion features to allow our garments to increase at growth points while still maintaining a great fit.

Where it says '**To Fit**' in a sizing table, this means your actual body measurement, taken close to the body with a traditional yellow tailor's measuring tape. The tape should be neat around your body but not tight. Always order one size larger if you are unsure or if your measurements fall between two sizes.



UPPER GARMENTS

SIZE	XS	S	M	L	XL	XXL	3XL
To Fit Chest - Inches	36 - 38	39 - 40	41 - 42	43 - 45	46 - 47	48 - 50	51 - 53
To Fit Chest - CM	92 - 96	98 - 102	104 - 108	110 - 114	116 - 120	122 - 127	129 - 134
To Fit Waist - Inches	28 - 30	31 - 33	34 - 36	37 - 39	40 - 42	43 - 45	46 - 48
To Fit Waist - CM	70 - 77	78 - 84	85 - 91	92 - 99	100 - 107	108 - 114	115 - 121

TROUSERS & SHORTS

LEG	Short (S - 29")	Reg (R - 31")	Tall (T - 33")
Inside Leg - Inches	28 - 29	30 - 31	32 - 33
Inside Leg - CM	71 - 75	76 - 80	81 - 85

WAIST SIZE	28"	30"	32"	34"	36"	38"	40"	42"	44"
To Fit Waist - Inches	26 - 28	28 - 30	30 - 32	32 - 34	34 - 36	36 - 38	38 - 40	40 - 42	42 - 44
To Fit Waist - CM	66 - 71	72 - 76	77 - 81	82 - 86	87 - 91	92 - 96	97 - 101	102 - 106	107 - 111

COVERALLS

CHEST SIZE	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"
SIZE	SMALL		MEDIUM		LARGE		X LARGE		XX LARGE	
To Fit Chest - Inches	35 - 36	37 - 38	39 - 40	41 - 42	43 - 44	45 - 46	47 - 48	49 - 50	51 - 52	53 - 54
To Fit Chest - CM	88 - 92	93 - 97	98 - 102	103 - 107	108 - 112	113 - 117	118 - 122	123 - 127	128 - 132	133 - 137
To Fit Waist - Inches	29 - 30	31 - 32	33 - 34	35 - 36	37 - 38	39 - 40	41 - 42	43 - 44	45 - 46	47 - 48
To Fit Waist - CM	72 - 76	77 - 81	82 - 86	87 - 91	92 - 96	97 - 101	102 - 106	107 - 111	112 - 116	117 - 121
Inside Leg - Inches	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31
Inside Leg - CM	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80

WATERPROOFS

SIZE	XS	S	M	L	XL	XXL	3XL
SIZE	S/M		M/L		L/XL		
To Fit Chest - Inches	32 - 34	36 - 38	40 - 41	42 - 44	46 - 48	50 - 52	54 - 55
To Fit Chest - CM	80 - 88	92 - 96	100 - 104	108 - 112	116 - 124	128 - 132	136 - 140
To Fit Waist - Inches	28 - 30	31 - 33	34 - 36	37 - 39	40 - 42	43 - 45	46 - 48
To Fit Waist - CM	70 - 77	78 - 84	85 - 91	92 - 99	100 - 107	108 - 114	115 - 121
To Suit Height - CM	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176
Inside Leg - Inches	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31
Inside Leg - CM	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80

JUNIOR

AGE	AGE 3-4	AGE 5-6	AGE 7-8	AGE 9-10	AGE 11-12	AGE 13
Height	104	116	128	140	152	164
To Fit Chest - Inches	22	24.5	27	29	31.5	34
To Fit Chest - CM	56	62	68	74	80	86
To Fit Waist - Inches	20.5	22	23.5	25	26.5	28
To Fit Waist - CM	52	56	60	64	68	72
Inside Leg - Inches	17	19.5	21.5	24	26.5	28.5
Inside Leg - CM	43	49	55	61	67	73

Xpert Footwear Sizing

SAFETY FOOTWEAR

All Xpert safety footwear is true to size, so whatever your normal shoe-size is, this is what you should be in Xpert. Safety footwear is wide fitting, which allows space for a thicker work sock if required.

NON-SAFETY FOOTWEAR

Xpert non safety footwear is true to size, so whatever your normal shoe-size is, this is what you should be in Xpert. All Xpert Non-safety footwear is wide fitting, which allows space for a thicker work sock if required. Some Heritage styles come in standard width, for a dressier look than the safety boots.

WHAT SIZE BOOTS SHOULD I BUY?

We all have a fair idea what size footwear we normally buy, but its always important to check that your boots fit just right. To check your boots are the correct size, loosen the fastenings/laces and push your foot forward until your toes are touching the front of the boot. If they are the correct size, you should have approximately a fingers width between your heel and the back of the boot.

Remember that new boots are slightly stiffer, they will soften during the wear-in phase, so bear this in mind when you choose your boots.

The size chart below will assist you – Foot length is the length in millimetres from the tip of your longest toe to your heel.



SIZE COMPARISON CHART

UK SIZE	US SIZE	EU SIZE	Foot Length (mm)
UK1 JNR	US2 JNR	EU16	92
UK2 JNR	US3 JNR	EU17	101
UK3 JNR	US4 JNR	EU19	109
UK4 JNR	US5 JNR	EU20	117
UK5 JNR	US6 JNR	EU22	126
UK6 JNR	US7 JNR	EU23	134
UK7 JNR	US8 JNR	EU24	142
UK8 JNR	US9 JNR	EU25	151
UK9 JNR	US10 JNR	EU27	159
UK10 JNR	US11 JNR	EU28	168
UK11 JNR	US12 JNR	EU29	176
UK12 JNR	US13 JNR	EU31	185
UK13 JNR	US1	EU32	193
UK1	US2	EU33	202
UK2	US3	EU34	212
UK3	US4	EU36	220
UK4	US5	EU37	228
UK5	US6	EU38	237
UK6	US7	EU39	246
UK6.5	US7.5	EU40	250
UK7	US8	EU41	254
UK8	US9	EU42	263
UK9	US10	EU43	272
UK10	US11	EU44	276
UK10.5	US11.5	EU45	280
UK11	US12	EU46	289
UK12	US13	EU47	298
UK13	US14	EU48	306





cottonmount
WORKWEAR

BEHIND THE INNOVATION

Xpert Workwear was created in 2015 and is part of Cottonmount Trading Ltd. The brand combines over 40 years of knowledge and expertise, in the rag-trade, into one next generation workwear brand.

To learn more about Cottonmount, visit: cottonmount.com

BECOME A RETAIL PARTNER

Contact us at hello@cottonmount.com



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HARDWORKING COMFORTTM